

WHAT IS CLAIMED IS:

1. A clamping device for an injection blow molding or an injection stretch blow molding machine comprising a lower base plate with an injection cavity mold set on its upper surface, a cylinder block for clamping connected to upper ends of tie bars stood on both sides of said lower base plate, an upper base plate vertically movably set above said lower base plate guided by the tie bars to rotatably hold a turntable of a neck mold below said upper base plate, a movable plate vertically movably set on said upper base plate guided the tie bars and connected with a clamping ram at the center of said upper surface, and an injection core inserted into a cavity of the injection cavity mold through said upper base plate, turntable, and neck mold and attached to the under face of said movable plate, wherein

an upper-base-plate vertically moving cylinder and a movable-plate upward moving cylinder are disposed at both ends of said lower base plate and movable plate so as to be vertically faced each other and both piston rods are connected to said upper base plate.